

NONPROVISIONAL PATENT APPLICATION

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

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BOX PATENT APPLICATION

NONPROVISIONAL APPLICATION TRANSMITTAL
RULE §1.53(b)

Assistant Commissioner for Patents
Washington, D.C. 20231

Sir:

Transmitted herewith for filing under 37 C.F.R. §1.53(b) is the nonprovisional patent application

For (Title): DEVICE FOR CONTROLLING OVER-ROLLING OF VEHICLE BODYBy (Inventors): Akira NAGAE, Noritaka YAMADA

- ☒ Formal drawings (Figs. 1-9; 7 sheets) are attached.
☒ A Declaration and Power of Attorney is filed herewith.
☒ An assignment of the invention to Toyota Jidosha Kabushiki Kaisha is filed herewith.
☒ An Information Disclosure Statement is filed herewith.
☐ A statement to establish small entity status under 37 C.F.R. §§1.9 and 1.27 is filed herewith.
☐ A Preliminary Amendment is filed herewith.
☐ Please amend the specification by inserting before the first line the sentence --This nonprovisional application claims the benefit of U.S. Provisional Application No. _____, filed _____.
☒ Priority of foreign application No. 10-347130 filed December 7, 1998 in Japan is claimed (35 U.S.C. §119).
☒ A certified copy of the above corresponding foreign application(s) is filed herewith.
☒ The filing fee is calculated below:

CLAIMS IN THE APPLICATION AFTER ENTRY OF
ANY PRELIMINARY AMENDMENT NOTED ABOVE

FOR:	NO. FILED	NO. EXTRA
BASIC FEE		
TOTAL CLAIMS	- 20	= *
INDEP CLAIMS	- 3	= *

☐ MULTIPLE DEPENDENT CLAIMS PRESENTED

* If the difference is less than zero, enter "0".

SMALL ENTITY

RATE	FEE
	\$ 380
x 9 =	\$
x 39 =	\$
+130 =	\$
TOTAL	\$

OR
OR
OR
OR
OR
OROTHER THAN A
SMALL ENTITY

RATE	FEE
	\$ 760
x 18 =	\$
x 78 =	\$
+260 =	\$
TOTAL	\$ 760

- ☒ Check No. 104239 in the amount of \$760 to cover the filing fee is attached. Except as otherwise noted herein, the Commissioner is hereby authorized to charge any other fees that may be required to complete this filing, or to credit any overpayment, to Deposit Account No. 15-0461. Two duplicate copies of this sheet are attached.
- ☐ This application is entitled to small entity status. DO NOT charge large entity fees to our Deposit Account.

Respectfully submitted,



James A. Oliff
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JAO:TJP/lcw

- 1 -

DEVICE FOR CONTROLLING OVER-ROLLING OF VEHICLE BODY

Background of the Invention

Field of the Invention

The present invention relates to a device for controlling a turn behavior of a vehicle such as an automobile, and more particularly, to a device for controlling an over-rolling of a vehicle body of a vehicle such as an automobile, so as to prevent the vehicle from rolling over during its turn running.

Description of the Prior Art

In Japanese Patent Laid-open Publication 6-297985, there is described a device for preventing a vehicle such as an automobile from rolling over, wherein the heights of a plurality of portions of the vehicle body corresponding to respective wheels are detected by a plurality of height sensors, and the height of the center of gravity of the vehicle body and a roll angle of the vehicle body around the center of gravity are calculated from such a plurality of height data at different portions of the vehicle body, so that, further, by processing those data with a lateral acceleration acting at the vehicle body detected by a lateral acceleration sensor, an index indicative of a liability of the vehicle to a rolling over is obtained for selectively actuating a brake system of the vehicle to decelerate the vehicle before it rolls over.

In the art of the above-mentioned publication, the control of the braking force to be applied to the wheels for preventing the vehicle from rolling over is not particularly described. Indeed, as a matter of concept, the prevention of the vehicle from rolling over during its turn running is generally a matter of emergency, and therefore, the normal approach to this problem will be such that the vehicle should, in any event, be prevented from rolling over at any strength of braking force, provided that the device for

preventing a vehicle from rolling over is based upon the actuation of the brake system. Further, since the brake system adaptable to an automatic operation under the operation of a roll over control device principally constructed by a micro-computer operates generally with on-off and/or changeover solenoid valves, it might be ordinary in the art of this field that the actuation of the brake system for preventing the vehicle from rolling over is substantial from the beginning of its actuation, or, in other words, the control of the brake system for this purpose may only be an on-off control.

Summary of the Invention

However, the present inventors contemplate that the control of the vehicle against a rolling over may also be a part of a normal behavior control not necessarily belonging to an emergency control so that the anti-rolling over control has a damping characteristic which applies a larger anti-rolling over action to the vehicle body as it approaches more to the border of rolling over. By such an arrangement, the vehicle will be more definitely protected against a rolling over, while maintaining a shock-free comfortable running performance.

Therefore, it is a primary object of the present invention to provide a device for preventing a vehicle from rolling over according to the above-mentioned concept of dampening the rolling of the vehicle toward a final limit at which the prior art rolling over prevention device is abruptly actuated.

According to the present invention, the above-mentioned object is accomplished by a device for controlling an over-rolling of a vehicle having a vehicle body, wheels, a steering system, and a brake system, the device comprising:

means for providing a first parameter quantity indicative of a rolling amount of the vehicle body,

means for providing a second parameter quantity indicative of change rate of the rolling amount of the vehicle body, and

means for controlling the brake system such that the brake system is actuated to accomplish a target deceleration of the vehicle when the first parameter quantity exceeds a threshold value predetermined therefor, the target acceleration being increased from a predetermined minimum value to a predetermined maximum value according to an increase of the second parameter quantity.

According to the above-mentioned construction, since the brake system is actuated when the first parameter quantity indicative of a rolling amount of the vehicle body exceeds a threshold value predetermined therefor, the selective operation or not of the brake system for the rolling over control of the vehicle is distinctly determined according to the magnitude of the first parameter quantity indicative of a rolling amount of the vehicle body. In this case, as will be appreciated by the incorporation of a control based upon the change rate of the rolling amount of the vehicle body described in detail hereinbelow, since the actuation of the brake system will not necessarily cause a substantial deceleration of the vehicle, the threshold value for the first parameter quantity indicative of a rolling amount of the vehicle body may be set at a value substantially lower than a limit value at which a full actuation of the brake system for the prevention of a rolling over of the vehicle is required according to the prior art device. In any event, the discrimination between the selective operation or not of the brake system for the anti-rolling over control is distinctly available from the relationship of the magnitude of the first parameter quantity and the threshold value predetermined therefor, so that the brake system based upon the on-off and/or changeover valves is explicitly changed over between operation and non operation.

Then, according to the above-mentioned construction, when the brake system was once put into operation for an anti-rolling over control, the brake system is operated to accomplish a target deceleration of the vehicle that is adjusted between a predetermined minimum value which may allow

an early actuation of the brake system relative to the actual rolling state of the vehicle body and a predetermined maximum value according to the magnitude of the second parameter quantity indicative of the change rate of the rolling state of the vehicle body. The change rate of the rolling state of the vehicle body predicts an increase or a decrease of a rolling angle of the vehicle body caused by the centrifugal force applied thereto in a turn running of the vehicle.

Therefore, when the brake system put into its operation at a relatively early stage of a rolling according to a judgment by the first parameter quantity is controlled to increase its actuation strength from a predetermined minimum value to a predetermined maximum value according to an increase of the second parameter quantity, the vehicle is applied with an anti-rolling over control in a dumping manner over a substantial range before the final limit of roll angle at which the prior art anti-rolling over control is abruptly actuated.

The first parameter quantity may be estimated to be substantially proportional to the lateral acceleration of the vehicle body, because the rolling of the vehicle body during a turn running herein concerned is substantially proportional to the lateral acceleration acting at the vehicle body due to a centrifugal force. Further, the first parameter quantity may be modified by a rolling rate as a differential component thereof so as to incorporate therein a dynamic characteristic of the rolling movement of the vehicle body, as in the embodiment described hereinbelow.

The second parameter quantity may be estimated to be substantially proportional to the change rate of the steering angle effected by the steering system of the vehicle. By estimating the change rate of the rolling amount of the vehicle body based upon the steering angle, the estimation becomes more predictable, as the change of the steering angle is advanced to the change of rolling angle.

However, the second parameter quantity may of course be estimated

to be substantially proportional to the change rate of the lateral acceleration of the vehicle body in the same manner as the first parameter quantity.

The rolling of the vehicle body is a phenomenon which comes out with a time delay relative to a lateral force applied thereto, because the rolling of the vehicle body is a movement of a mass of the vehicle body resiliently supported by a spring suspension being accelerated by an acceleration applied thereto. In view of this, in order to more effectively actuate the device for controlling an over-rolling of a vehicle according to the present invention, it is contemplated that the device is modified such that the mean for providing the second parameter quantity provide a first phase second parameter quantity at a first time responsiveness and a second phase second parameter quantity at a second time responsiveness slower than the first time responsiveness, and the means for controlling the brake system control the brake system such that the target deceleration is increased from the predetermined minimum value to the predetermined maximum value according to an increase of a larger one of the first and second phase second parameter quantities at each moment. By such an arrangement, the target deceleration is more desirably adapted to incorporate such an inertial delay of the rolling of the vehicle body relative to a lateral force applied thereto.

Brief Description of the Drawings

In the accompanying drawings,

Fig. 1 is a diagrammatical view showing a four-wheeled vehicle in which the device for controlling an over-rolling of a vehicle according to the present invention is incorporated in the form of an embodiment;

Fig. 2 is a flowchart showing a basic embodiment of the present invention in the form of an operation thereof;

Fig. 3 is a graph showing a map for obtaining a target deceleration based upon the change rate of the steering angle;

Fig. 4A is a graph showing examples of the change of the steering angle when a vehicle is put into a turn;

Fig. 4B is a graph showing the target decelerations obtained from the map of Fig. 3 according to such changes of the steering angle as shown in Fig. 4A;

Fig. 5 is a part of a flowchart which may be substituted for a corresponding part of the flowchart of Fig. 2 as a modification;

Fig. 6A-6E are a set of graphs showing an example of changes of the change rate of the steering angle and other values adapted to change according to such a change of the change rate of the steering angle through the operation of the device of the present invention;

Fig. 7 is a part of a flowchart which may be substituted for a corresponding part of the flowchart of Fig. 2 as another modification;

Fig. 8 is a graph showing a map similar to that of Fig. 3 for obtaining a target deceleration based upon the change rate of the lateral acceleration; and

Fig. 9 is a part of a flowchart which may be substituted for a corresponding part of the flowchart of Fig. 7 as still another modification.

Description of the Preferred Embodiments

In the following, the present invention will be described in more detail with respect to some preferred embodiments thereof with reference to the accompanying drawings.

In the vehicle diagrammatically shown in Fig. 1, 12 is a vehicle body supported by front left, front right, rear left and rear right wheels denoted as 10FL, 10FR, 10RL and 10RR, respectively, via an ordinary wheel suspension mechanism not shown in the figure. The front left and front right wheels 10FL and 10FR are steered by a steering system including a steering wheel 14, a rack and pinion type power steering device 16, and tie rods 18L and 18R. The four wheels are adapted to be selectively braked by a brake system generally designated by 20, including an oil hydraulic circuit 22, wheel cylinders 24FL, 24FR, 24RL and 24RR for applying a braking force to the front left, front right, rear left and rear right wheels, respectively.

according to an oil pressure supplied thereto from the oil hydraulic circuit 22, a brake pedal 26 adapted to be depressed by a driver, a master cylinder 28 actuated by the brake pedal 26 to generate an oil hydraulic pressure, and electric control means 30 which operate not only as a part of the brake system for automatically actuating the brake system for the device according to the present invention but also as a part of other automatic control systems not shown in the figure incorporated in the shown vehicle. The electric control means 30 are essentially composed of a micro-computer of a common construction including CPU, ROM, RAM, I/O port means and a common bus interconnecting these elements, though not shown in detail in the figure.

Wheel rotation speed sensors 32FL, 32FR, 32RL and 32RR are provided to detect wheel rotation speed of each of the front left, front right, rear left and rear right wheels. A steering angle sensor 34 is provided to detect the steering angle θ effected by a rotation of the steering wheel 14 by a driver. A lateral acceleration sensor 36 is provided to detect lateral acceleration Gy applied to the vehicle body. A roll rate sensor 38 is provided to detect a roll rate Rr of the vehicle body. The output of the wheel speed sensors 32FL-32RR, the steering angle sensor 34, the lateral acceleration sensor 36 and the roll rate sensor 38 are all supplied to the electric control means 30, which conduct control calculations for controlling an over-rolling of the vehicle body as described in detail hereinbelow and dispatch a control signal to the oil hydraulic circuit 22 for automatically controlling the brake system for the over-rolling control according to the present invention.

In the following, an embodiment of the device for controlling an over-rolling of a vehicle according to the present invention will be described in more detail in the form of its operation by referring to Figs. 2-5, as operable by a construction such as shown in Fig. 1.

Referring to the flowchart of Fig. 2, in step 10, signals are read in from the wheel speed sensors 32FL-32RR, and others.

In step 20, a first parameter quantity indicative of a rolling amount

of the vehicle body, herein called roll value V_r , is calculated based upon the lateral acceleration G_y obtained from the lateral acceleration sensor 36, with a modification, in this embodiment, by the roll rate R_r obtained from the roll rate sensor 38 according to the below-mentioned formula 1, wherein K_a and K_b are appropriate positive constants:

$$V_r = |K_a \cdot G_y + K_b \cdot R_r|$$

By such an incorporation of the roll rate R_r into the calculation of the roll value V_r , the first parameter quantity is modified to be more than a mere indication of the static rolling amount of the vehicle body.

In step 30, it is judged if the roll value V_r is larger than a threshold value V_{ro} predetermined therefor. When the answer is no, i.e. when the rolling of the vehicle body is still low, requiring no over-rolling control, the control proceeds to step 40, and the brake system is rendered for a normal brake operation depending upon a depression of the brake pedal by a driver and/or other automatic behavior controls executed by the electric control means 30 under separate control programs.

When the answer of step 30 is yes, the control proceeds to step 50, and a change rate $\dot{\theta}$ of the steering angle θ obtained from the steering angle sensor 34 is calculated as the second parameter quantity.

In step 60, a target deceleration G_{xt} for decelerating the vehicle is calculated based upon the steering angle change rate $\dot{\theta}$ by referring to a map such as shown in Fig. 3. As will be noted in Fig. 3, the target deceleration G_{xt} has a minimum value G_{xt1} , and when the steering angle change rate $\dot{\theta}$ increases beyond $\dot{\theta}_{d1}$, it increases along with increase of the value of $\dot{\theta}$ until it saturates to a maximum value G_{xt2} when the steering angle change rate $\dot{\theta}$ increases beyond $\dot{\theta}_{d2}$.

In step 70, target slip ratios S_{ri} ($i = fl, fr, rl, rr$) of the front left, front right, rear left and rear right wheels for accomplishing the target

deceleration G_{xt} of the vehicle are calculated according to the well known principle that the braking force applied to the vehicle through a braked wheel is proportional to the slip ratio of the wheel against the road surface before such a relationship saturates. In this case, the distribution of the slip ratios S_{ri} among the front left, front right, rear left and rear right wheels may be appropriately determined in order to accomplish an over-steer or an under-steer control at the same time. As well known in the art, a braking of a front wheel serving at the outside of a turn provides an over-steer suppress control, while a braking of the rear wheels, particularly a rear wheel serving at the inside of a turn, provides an under-steer suppress control.

In step 80, based upon the target slip ratios S_{ri} thus obtained, a braking is executed so as to accomplish the target deceleration G_{xt} of the vehicle.

Therefore, as will be appreciated from the control processes according to the flowchart of Fig. 2, the decision to execute an over-rolling control or not is made based upon a first parameter quantity indicative of the rolling amount of the vehicle body such as the roll value V_r , and therefore indicative substantially of a static rolling state of the vehicle body, so that the over-rolling control is executed when such a first parameter quantity exceeds a threshold value predetermined therefor. In other words, the decision on whether the over-rolling control is executed or not is made substantially according to whether the vehicle body has really rolled so much as to traverse a certain limit or not, although in the shown embodiment, the roll rate R_r also participates in the judgment with an appropriate proportioning factor K_b .

On the other hand, when the over-rolling control has started, the magnitude of the control is varied in such a gradual manner as expressed in the map of Fig. 3 based upon the change rate of the rolling amount of the vehicle body, so as to predict a future change of the rolling amount of the vehicle body.

By such a combination of a kind of digital control for the actuation of the over-rolling suppress control and a kind of analogue control for the strength of the over-rolling control, the over-rolling control for a rolling over suppress control is improved for a higher certainty and a shock-free smoother operation.

Figs. 4A and 4B are graphs showing how the target deceleration G_{xt} changes according to various manner of changes of the steering angle θ when the target deceleration G_{xt} is calculated according to the map of Fig. 3.

Fig. 5 shows a part of a flowchart which may be substituted for steps 50 and 60 of Fig. 2. According to this modification, subsequent to step 50, in step 52, a filtered change rate $\dot{\theta}_{df}$ of the steering angle θ is calculated such that the filtered change rate $\dot{\theta}_{df}$ is delayed relative to the change rate $\dot{\theta}_d$ in a manner of representing an inertial delay of the vehicle body in its rolling movement relative to the action of the lateral force applied thereto.

In step 54, a larger one of the change rate $\dot{\theta}_d$ and the filtered change rate $\dot{\theta}_{df}$ is calculated as a larger value $\dot{\theta}_{dl}$.

Then in step 60, the target deceleration G_{xt} is calculated based upon the larger value $\dot{\theta}_{dl}$ by looking up the map of Fig. 3.

The effect available by the modification of Fig. 5 will be appreciated from Figs. 6A-6E showing an example of the progress of the over-rolling control according to the present invention. It is assumed that the steering angle change rate $\dot{\theta}_d$ changes as shown in Fig. 6A. For the convenience of simplicity, it is assumed that the braking for the over-rolling control is applied substantially equally to a pair of rear wheels. Then, regardless of the steering direction of the steering system, the braking forces are equally applied to the rear wheels. Therefore, such a change of the steering angle change rate $\dot{\theta}_d$ as shown in Fig. 6A may be processed as shown in Fig. 6B, as if the steering angle change rate $\dot{\theta}_d$ is processed in its absolute value.

The filtered change rate $\dot{\theta}_{df}$ calculated in step 52 is generated from

the change rate $\dot{\theta}$ in a manner such as shown by a solid line in Fig. 6C relative to the change rate $\dot{\theta}$ shown by a phantom line. Then, the larger value $\dot{\theta}$ is calculated by step 54 as shown in Fig. 6D. Therefore, when $\dot{\theta}_1$ and $\dot{\theta}_2$ bordering the range of gradual increase of the target deceleration G_{xt} relative to the increase of the steering angle change rate $\dot{\theta}$ or $\dot{\theta}$ with its minimum value range and its maximum value range are of the levels shown by two dot lines in Fig. 6D, the target deceleration G_{xt} will be calculated as shown by solid lines in Fig. 6E, in contrast to the performance partly shown by phantom lines in Fig. 6E to be available when the control is conducted only based upon the steering angle change rate $\dot{\theta}$ obtained in step 50. As will be appreciated from Fig. 6E, when the steering angle change rate $\dot{\theta}$ is so alternately changed as shown in Fig. 6A, the target deceleration G_{xt} is calculated to be more desirably adapted to an inertially oscillatorily rolling movement of the vehicle body by such steps as 52 and 54 being incorporated.

Fig. 7 shows a part of a flowchart which may be substituted for steps 30-60 of Fig. 2. In this modification, instead of step 50 of Fig. 2, in step 55 change rate G_{yd} of the lateral acceleration G_y is calculated as the second parameter quantity indicative of the change rate of the rolling amount of the vehicle body. It will be appreciated that the over-rolling control device according to the present invention can operate substantially in the same manner as the embodiment shown in Fig. 2 by the modification of Fig. 7. In this case, the map for calculating the target deceleration G_{xt} from the change rate G_{yd} of the lateral acceleration G_y will be as shown in Fig. 8.

Fig. 9 shows a part of a flowchart which may be substituted for steps 55 and 60 of Fig. 7. In this modification, the relationship of steps 57 and 59 relative to steps 55 and 60 of Fig. 7 is the same as that of steps 52 and 54 of Fig. 5 to steps 50 and 60 of Fig. 2. Since the principle of the modification of Fig. 9 will be apparent from the descriptions with regard to Fig. 5, further detailed explanation will be omitted to avoid a redundancy of the description.

Although the present invention has been described in detail with respect to a basic embodiment and several modifications thereof, it will be apparent for those skill in the art that other various embodiments and/or modifications are possible without departing from the scope of the present invention.

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Claims

1. A device for controlling an over-rolling of a vehicle having a vehicle body, wheels, a steering system, and a brake system, the device comprising:

means for providing a first parameter quantity indicative of a rolling amount of the vehicle body,

means for providing a second parameter quantity indicative of change rate of the rolling amount of the vehicle body, and

means for controlling the brake system such that the brake system is actuated to accomplish a target deceleration of the vehicle when the first parameter quantity exceeds a threshold value predetermined therefor, the target acceleration being increased from a predetermined minimum value to a predetermined maximum value according to an increase of the second parameter quantity.

2. A device according to claim 1, wherein the first parameter quantity is estimated to be substantially proportional to lateral acceleration of the vehicle body.

3. A device according to claim 1, wherein the first parameter quantity is estimated to be substantially proportional to a weighted sum of lateral acceleration and roll rate of the vehicle body.

4. A device according to claim 1, wherein the second parameter quantity is estimated to be substantially proportional to change rate of steering angle effected by the steering system of the vehicle.

5. A device according to claim 1, wherein the second parameter quantity is estimated to be substantially proportional to change rate of lateral

acceleration of the vehicle body.

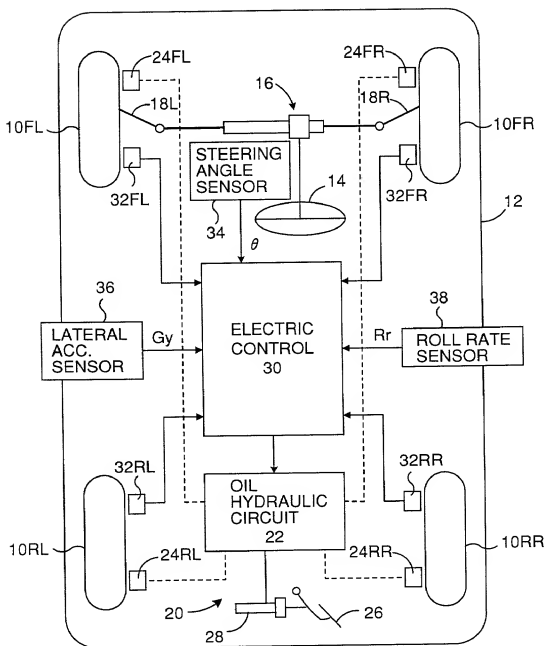
6. A device according to claim 1, wherein the means for providing the second parameter quantity provide a first phase second parameter quantity at a first time responsiveness and a second phase second parameter quantity at a second time responsiveness slower than the first time responsiveness, and the means for controlling the brake system control the brake system such that the target deceleration is increased from the predetermined minimum value to the predetermined maximum value according to an increase of a larger one of the first and second phase second parameter quantities at each moment.

Abstract of the Disclosure

A device for controlling an over-rolling of a vehicle estimates a first parameter quantity indicative of a rolling amount of the vehicle body, and a second parameter quantity indicative of change rate of the rolling amount the vehicle body, and controls the brake system such that the brake system is actuated to accomplish a target deceleration of the vehicle when the first parameter quantity exceeds a threshold value predetermined therefor, wherein the target acceleration is increased from a predetermined minimum value to a predetermined maximum value according to an increase of the second parameter quantity.

09436210.11000

FIG. 1



09436219.110999

FIG. 2

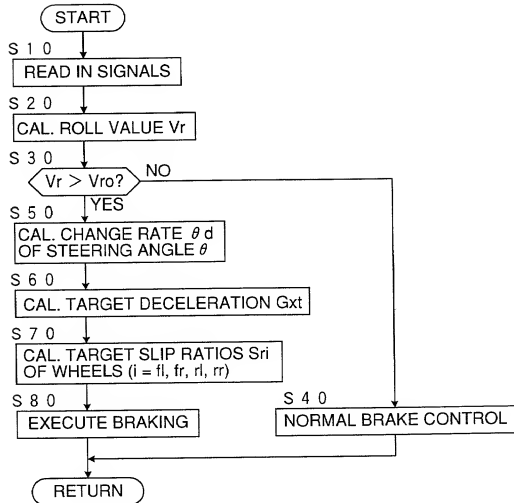


FIG. 3

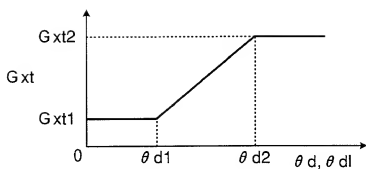


FIG. 8

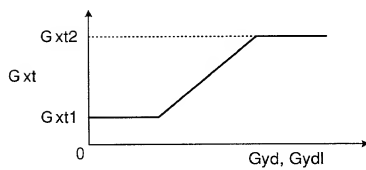


FIG. 4A

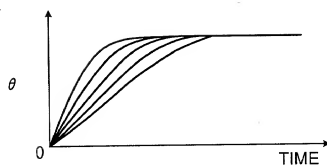


FIG. 4B

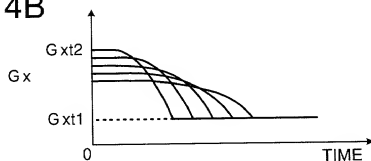


FIG. 5

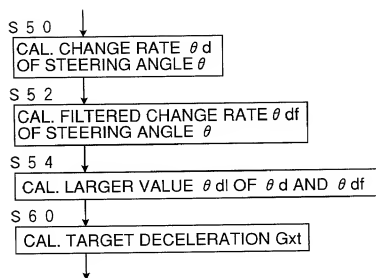
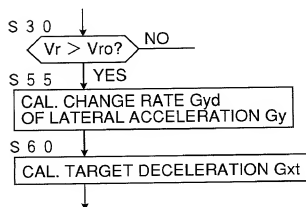


FIG. 7



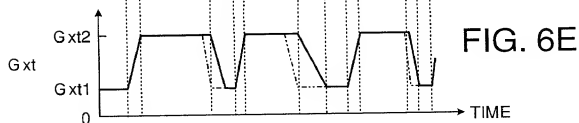
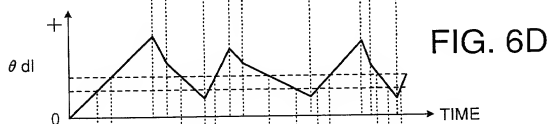
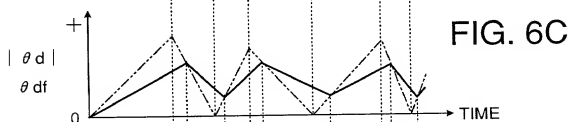
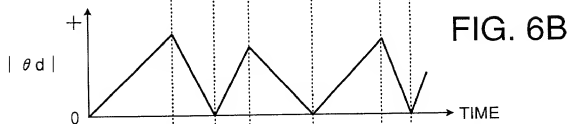
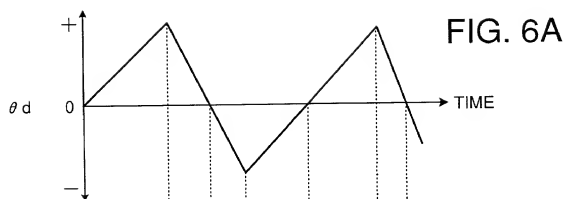
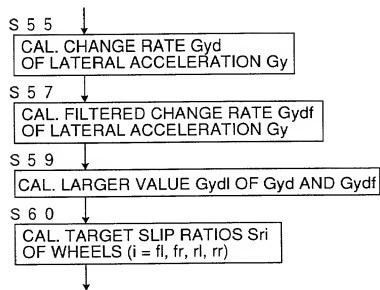


FIG. 9



APPLICATION FOR UNITED STATES PATENT DECLARATION AND POWER OF ATTORNEY

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name; that

I verily believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural inventors are named below) of the subject matter which is claimed and for which a patent is sought on the invention entitled: DEVICE FOR CONTROLLING OVER-ROLLING OF VEHICLE BODY

described and claimed in the specification:

Check one

*a. ☒ attached hereto.

b. ☐ filed on _____ as Application No. _____ and amended on _____ (if applicable).

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose to the Office all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, §1.56.

Under Title 35, U.S. Code §119, the priority benefits of the following foreign application(s) and/or United States provisional application(s) filed within one year prior to this application are hereby claimed:

Japanese Patent Application Heisei 10-347130
filed on December 7, 1998

The following application(s) for patent or inventor's certificate on this invention were filed in countries foreign to the United States of America either (a) more than one year prior to this application, or (b) before the filing date of the above-named foreign priority application(s) and/or United States provisional application(s):

I hereby appoint the following as my attorneys of record with full power of substitution and revocation to prosecute this application and to transact all business in the Patent Office:

James A. Oliff, Reg. No. 27,075; William P. Berridge, Reg. No. 30,024;

Kirk M. Hudson, Reg. No. 27,562; Thomas J. Pardini, Reg. No. 30,411;

Edward P. Walker, Reg. No. 31,450; Robert A. Miller, Reg. No. 32,771;

Mario A. Costantino, Reg. No. 33,565; and Caroline D. Dennison, Reg. No. 34,494.

ALL CORRESPONDENCE IN CONNECTION WITH THIS APPLICATION SHOULD BE SENT TO OLIFF & BERRIDGE, PLC, P.O. BOX 19928, ALEXANDRIA, VIRGINIA 22320, TELEPHONE (703) 836-6400.

I hereby declare that I have reviewed and understand the contents of this Declaration, and that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

1 Typewritten Full Name of First or Sole Inventor

Akira

Nagae

Given Name

Middle Initial

Family Name

2 **Inventor's Signature:

Akira

Nagae

3 **Date of Signature:

087 Oct 1 1999

Month

Day

Year

Residence:

Susono-shi

Shizuoka-ken

Japan

City

State or Province

Country

Citizenship:

Japan

Post Office Address:

(Insert complete

mailing address,

including country)

c/o Toyota Jidosha Kabushiki Kaisha

of 1, Toyota-cho, Toyota-shi, Aichi-ken, 471-8571 Japan

*If Box (a.) is checked, this form may be executed only when attached to the specification (including claims).

**Note to Inventor: Please sign name exactly as it appears above and insert actual date of signing.

IF THERE IS MORE THAN ONE INVENTOR USE PAGE 2 AND PLACE AN "X" HERE ☒

PAGE 2 OF U.S.A. DECLARATION FORM
(Discard this page in a sole inventor application)

1 Typewritten Full Name
of Second Joint
Inventor (if any) Noritaka Yamada
Given Name Noritaka Middle Initial Yamada Family Name
2 "Inventor's Signature Noritaka Yamada
3 "Date of Signature 08 / Oct / 1999
Month 08 Day Oct Year 1999
Residence Mishima-shi Shizuoka-ken Japan
City Mishima-shi State or Province Shizuoka-ken Country Japan
Citizenship Japan
Post Office Address c/o Toyota Jidosha Kabushiki Kaisha
(Insert complete mailing address, including country) of 1, Toyota-cho, Toyota-shi, Aichi-ken, 471-8571 Japan

1 Typewritten Full Name
of Third Joint
Inventor (if any) _____
Given Name _____ Middle Initial _____ Family Name _____
2 "Inventor's Signature _____
3 "Date of Signature _____
Month _____ Day _____ Year _____
Residence _____
City _____ State or Province _____ Country _____
Citizenship _____
Post Office Address _____
(Insert complete mailing address, including country) _____

1 Typewritten Full Name
of Fourth Joint
Inventor (if any) _____
Given Name _____ Middle Initial _____ Family Name _____
2 "Inventor's Signature _____
3 "Date of Signature _____
Month _____ Day _____ Year _____
Residence _____
City _____ State or Province _____ Country _____
Citizenship _____
Post Office Address _____
(Insert complete mailing address, including country) _____

1 Typewritten Full Name
of Fifth Joint
Inventor (if any) _____
Given Name _____ Middle Initial _____ Family Name _____
2 "Inventor's Signature _____
3 "Date of Signature _____
Month _____ Day _____ Year _____
Residence _____
City _____ State or Province _____ Country _____
Citizenship _____
Post Office Address _____
(Insert complete mailing address, including country) _____

"Note to Inventors: Please sign name exactly as it appears and insert the actual date of signing.

This form may be executed only when attached to the first page of the Declaration and Power of Attorney form of the application to which it pertains.